



EPS Regular	Version: 02 Date of Issue: June 2023
Vercell R400	Vercell GmbH +49 40 855 064 21 www.vercell.eu info@vercell.eu
Properties	
Bead Size - Diameter	0.4 – 0.7 mm
Blowing Agent – Pentane	>5.3 %
Residual Styrene Monomer	Less than 750ppm
Moisture Content	Less than 0,4%
CFC Content	Nil
Density	18 – 30 kg/m³
Application	
<ul style="list-style-type: none"> ▪ Vercell R400 is an EPS class in accordance with REACH regulation, which can be used in production of EPS foam typically in density ranges between 18 – 30 kg/m³, suitable for thin wall shape moulding applications. ▪ Vercell R400 is used in thin wall packaging applications with high quality surface and excellent fusion. ▪ For food contact applications kindly contact our Technical Service. ▪ Lower densities can be achieved by multiple expansions. 	
Packing Type	
<ul style="list-style-type: none"> ▪ 1150 0kg octabin with inside gas barrier liner ▪ 750kg, 1000kg and 1250kg big bag with inside gas barrier liner 	
Storage	
<ul style="list-style-type: none"> ▪ Vercell R400 should be stored in well-ventilated storage areas with a temperature preferably not exceeding 25°C. It should be protected against unsuitable weather conditions and direct sun light. Partially used containers should be close as tight as original conditions and should be consumed in a short time. In order to maintain the expansion potential it is recommended to use the material within one month after delivery. 	
Processing Conditions	
<ul style="list-style-type: none"> ▪ Minimum density is dependent upon expander type and pressure/steam conditions. ▪ Recommended silo ageing time must be more than 5 hours to ensure high strength performance of the molded product, but less than 24 hours to ensure good fusion. ▪ Maximum silo ageing time strongly depends on ventilation and storage temperature. ▪ For special advice kindly contact Technical Service. 	
Caution	
<ul style="list-style-type: none"> ▪ Vercell R400 requires to be avoided restrictively from sparks and flames during phases of processing and storage. Grounding of entire equipment and machines are required, in order to prevent against static electricity development on the product conveying lines and during product processing. ▪ Flammable pentane-air mixtures may be generated during storage and processing, for this reason adequate ventilation must be ensured. Please make sure to read the “Material Safety Data Sheet” (MSDS), which contains entire details of the measurements required to be taken. 	

This product information is based on our current knowledge, information and experience. No responsibility or liability can be accepted for factors beyond our knowledge and control. Statements in technical data sheets or any other written information handed over to customers are in no way to be understood as guarantees of properties or as an agreement on properties. Guarantees of quality must be expressly designated as such in writing. The possible intended use of the product is in no way part of the agreed quality. It is the responsibility of the user to check whether the product meet the specific requirements of their application.